



The NASA MMPACT Project – Autonomous Construction of Infrastructure on the Lunar Surface

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LSIC Excavation and Construction Working Group Monthly

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Agenda

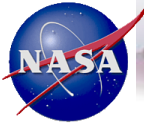
Moon-To-Mars Planetary Autonomous Construction Technology (MMPACT) Overview



- In Space – Extraterrestrial Construction
 - Lunar Contour Crafting within the In Situ Fabrication and Repair Element
 - ACES/ACME – Destination Mars
 - Artemis and the Lunar Surface Innovation Initiative (LSII)
 - Moon-to Mars Planetary Autonomous Construction Technologies (MMPACT)
- Questions



In Situ Fabrication and Repair



ISFR Scope

(In Situ Fabrication & Repair)

O
E
S

FABRICATION

OF TOOLS AND PARTS WITH THE FOLLOWING EMPHASIS:

- Feedstock flexibility (*In Situ*, provisioned, recycled)
- Miniaturization
- Speed
- Part accuracy and surface finish
- Multi material



First Microgravity Flight

REPAIR

CAPABILITIES WITH THE FOLLOWING EMPHASIS:

- Unique material properties
- Environmental performance
- *In Situ* processes

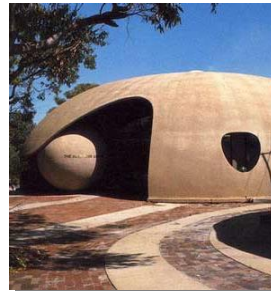


Welding

HABITAT STRUCTURES

CAPABILITIES WITH THE FOLLOWING EMPHASIS:

- Radiation shielding features
- Use of *In Situ* resources
- Autonomous construction



Inflatable Concrete Structure

NON DESTRUCTIVE EVALUATION

CAPABILITIES WITH THE FOLLOWING EMPHASIS:

- Independent quality assurance of *In Situ* processes
- Integrated closed loop control of *In situ* process
- Failure analysis and routine inspection applicability



Measuring Machine/Laser Scan

RECYCLING

CAPABILITIES WITH THE FOLLOWING EMPHASIS:

- Reuse of failed parts & waste materials
- Limitation of waste stream variety
- Simplification



Reactor



SYSTEM OF SYSTEMS / APPLICABILITY AND CONSIDERATION:

- Mobile Army Parts Hospital
- Interoperability between ISFR, FAB, REPAIR NDE, RECYCLING, and, HAB concepts

ISFR
BRIEFING
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Page 3



ACME and ACES Systems



Additive Construction Projects Leveraging Common Technologies



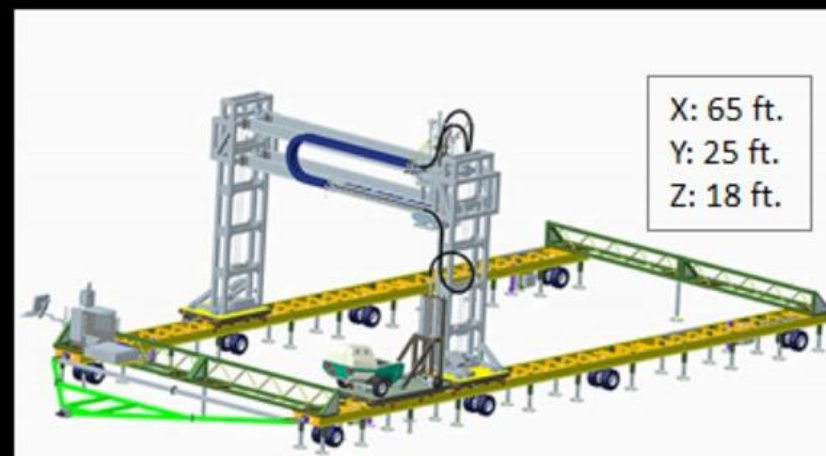
US Army Corps
of Engineers
Engineer Research and
Development Center

**Additive
Construction with
Mobile Emplacement
(ACME)
NASA**



**Shared Vision: Capability to print custom-designed
expeditionary structures on-demand, in the field,
using locally available materials.**

**Automated Construction of
Expeditionary Structures
(ACES)
Construction Engineering
Research Laboratory - Engineer
Research and Development
Center
(CERL – ERDC)**



**B-hut
(guard shack)
16' x 32' x 10'**

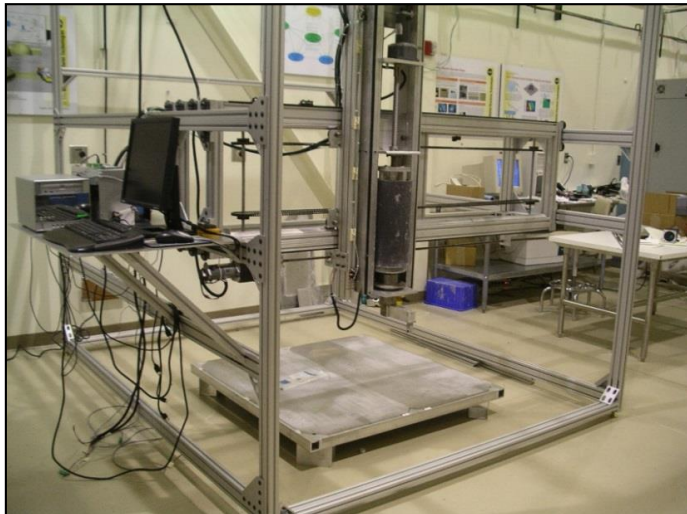


ACME → ACES

- Partnership between NASA (MSFC, KSC), USACE, and Contour Crafting Corporation (NR-SAA with Caterpillar)
- Funded by NASA/STMD-GCDP and USACE-ERDC
- Based on an earlier collaboration between NASA/MSFC and USC (Dr. Behrokh Khoshnevis) from 2004 to 2007

ACME-1 System

- Completed conversion to “3-D” system, resolved composition issues, and began programming and printing various simple geometries.
- Experimented with translation rate vs concrete cure time and strength to optimize overall process.



ACME-1 to ACME-2 System

- Focus was on converting from a “batch” system to a “continuous feed” system.
- Removed extrusion chamber and plunger hardware, replaced with large mixer, continuous pump, accumulator, hoses, fittings, etc.

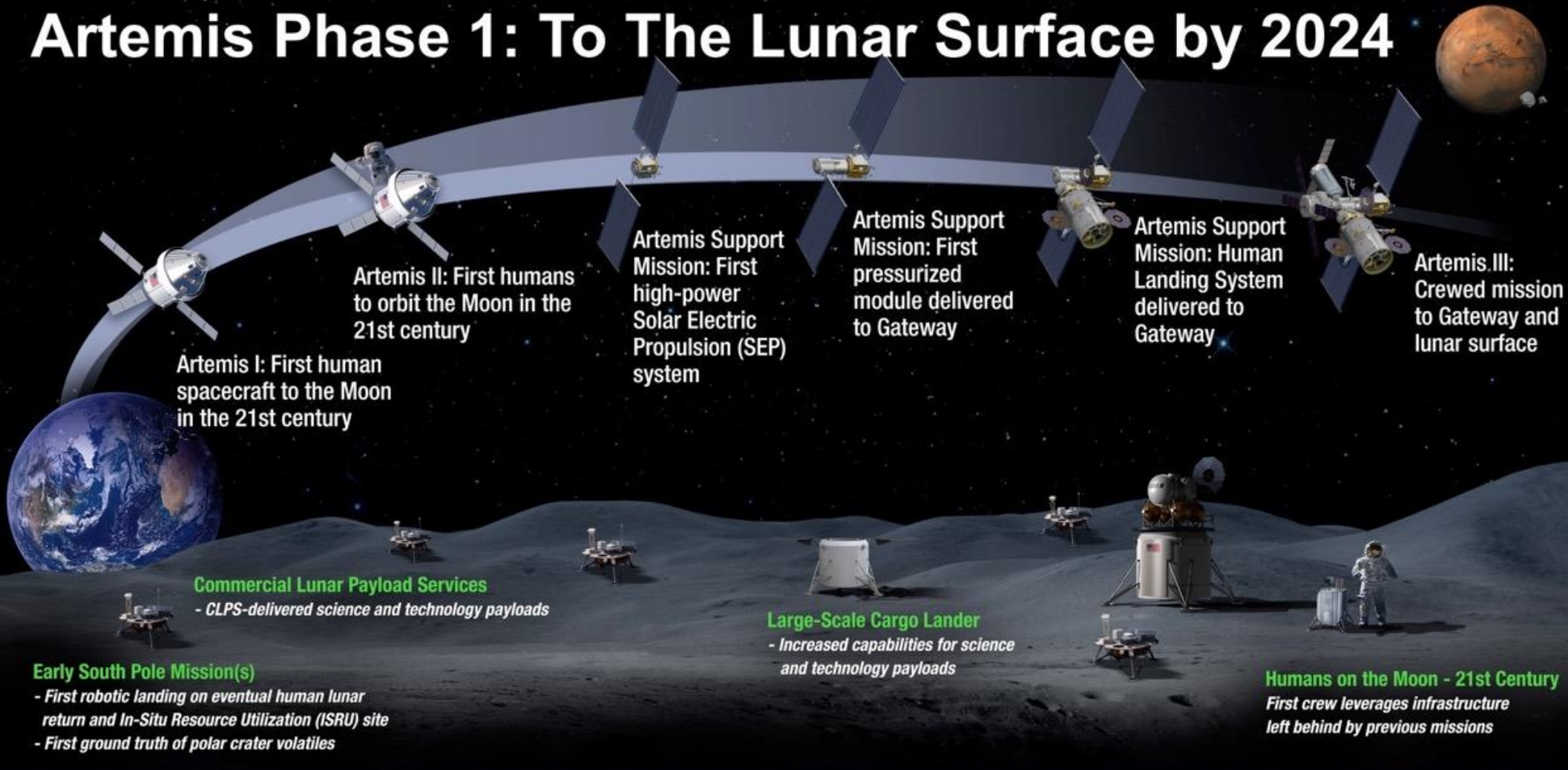


ACME-2 to ACES-3

- Focus on transition from sub-scale to full-scale
- Issues included:
 - Optimum mobility system (gantry vs truck/boom arm vs robotic arm, etc)
 - Hose management
 - Cleaning
 - Positional accuracy
 - Mobility
 - Assembly/disassembly
 - Print speed/volumetric flow rate



Artemis Phase 1: To The Lunar Surface by 2024



Artemis I: First human spacecraft to the Moon in the 21st century

Artemis II: First humans to orbit the Moon in the 21st century

Artemis Support Mission: First high-power Solar Electric Propulsion (SEP) system

Artemis Support Mission: First pressurized module delivered to Gateway

Artemis Support Mission: Human Landing System delivered to Gateway

Artemis III: Crewed mission to Gateway and lunar surface

Commercial Lunar Payload Services
- CLPS-delivered science and technology payloads

Early South Pole Mission(s)
- First robotic landing on eventual human lunar return and In-Situ Resource Utilization (ISRU) site
- First ground truth of polar crater volatiles

Large-Scale Cargo Lander
- Increased capabilities for science and technology payloads

Humans on the Moon - 21st Century
First crew leverages infrastructure left behind by previous missions

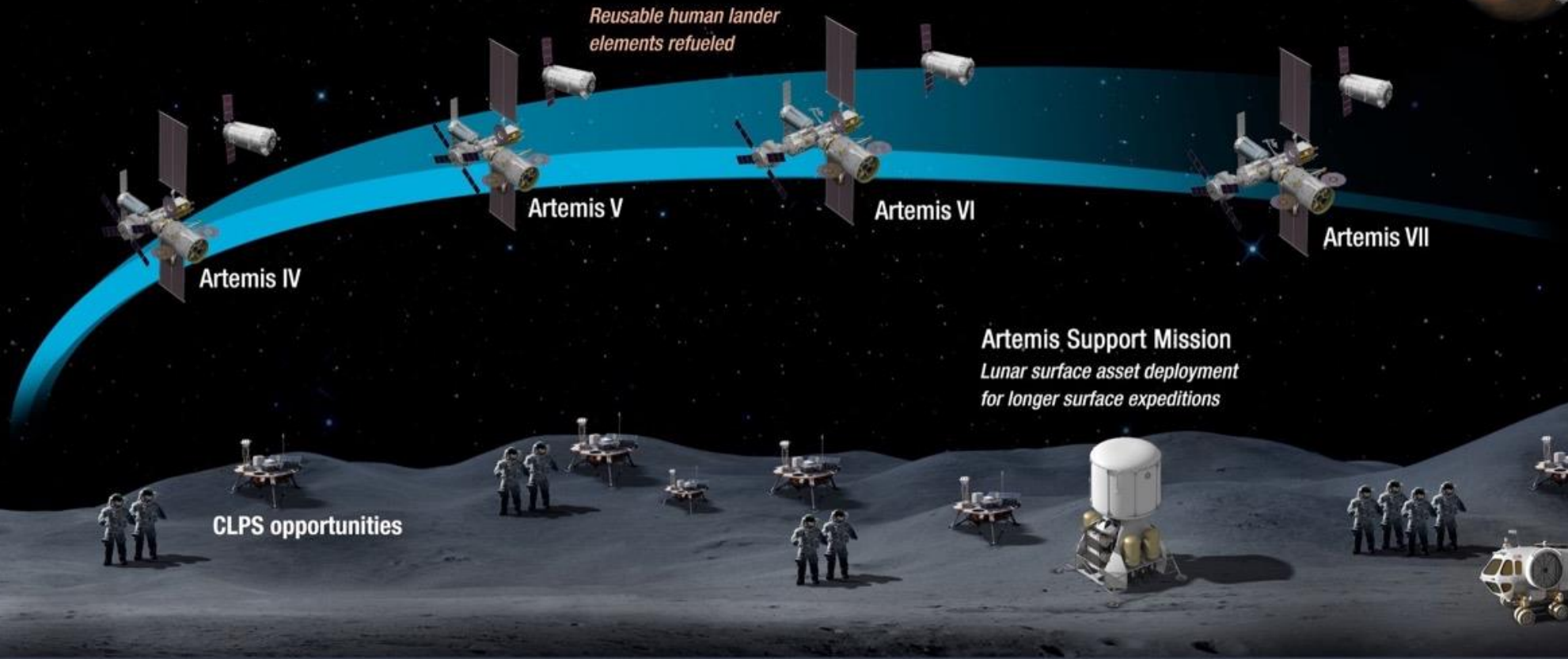
LUNAR SOUTH POLE TARGET SITE

2020

2024



Artemis Phase 2: Building Capabilities For Mars Missions



SUSTAINABLE LUNAR ORBIT STAGING CAPABILITY AND SURFACE EXPLORATION

MULTIPLE SCIENCE AND CARGO PAYLOADS

INTERNATIONAL PARTNERSHIP OPPORTUNITES

TECHNOLOGY AND OPERATIONS DEMONSTRATIONS FOR MARS

2025

2029



Lunar Surface Innovation Initiative (LSII) Strategic Technology Investments

GO

LAND

LIVE

EXPLORE

Rapid, Safe, and Efficient
Space Transportation

Expanded Access to Diverse
Surface Destinations

Sustainable Living and Working
Farther from Earth

Transformative Missions
and Discoveries



Advanced Propulsion



Advanced
Communication



Landing
Heavy Payloads



Gateway

Autonomous Operations

In-space Assembly/Manufacturing
In-space Refueling

Sustainable Power

Dust Mitigation

Precision Landing

Commercial Lunar Payload Services

In-Situ Resource Utilization

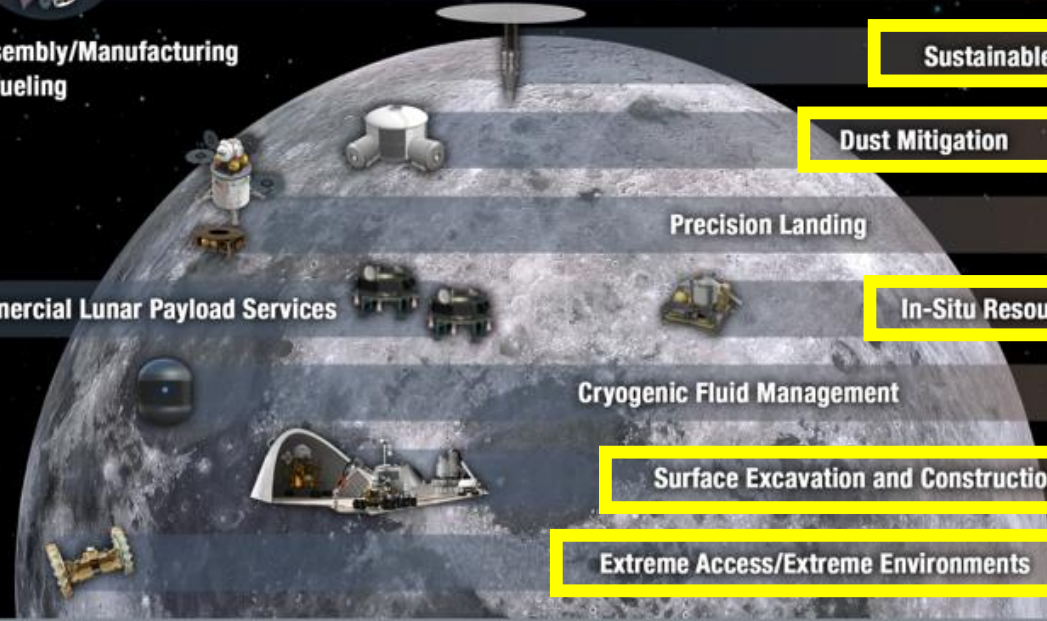
Cryogenic Fluid Management

Atmospheric
ISRU

Surface Excavation and Construction

Extreme Access/Extreme Environments

Advanced
Navigation



2020 203X

Moon-to Mars Planetary Autonomous Construction Technologies (MMPACT) Overview



GOAL

Develop, deliver, and demonstrate on-demand capabilities to protect astronauts and create infrastructure on the lunar surface via construction of landing pads, habitats, shelters, roadways, berms and blast shields using lunar regolith-based materials.

APPROACH

- MMPACT is comprised of 3 interrelated elements
 - Olympus – Autonomous Construction System
 - Construction Feedstock Materials Development
 - Microwave Structure Construction Capability (MSCC)
- High Level Capability Gaps (including those identified by the LSII Formulation Guidance for Lunar Surface Construction):
 - Deposition processes and associated materials
 - Increased autonomy of operations
 - Hardware operation and manufacturing under lunar environmental conditions
 - Long-duration operation of mechanisms and parts
 - Scale of construction activities
 - Material and construction requirements and standards



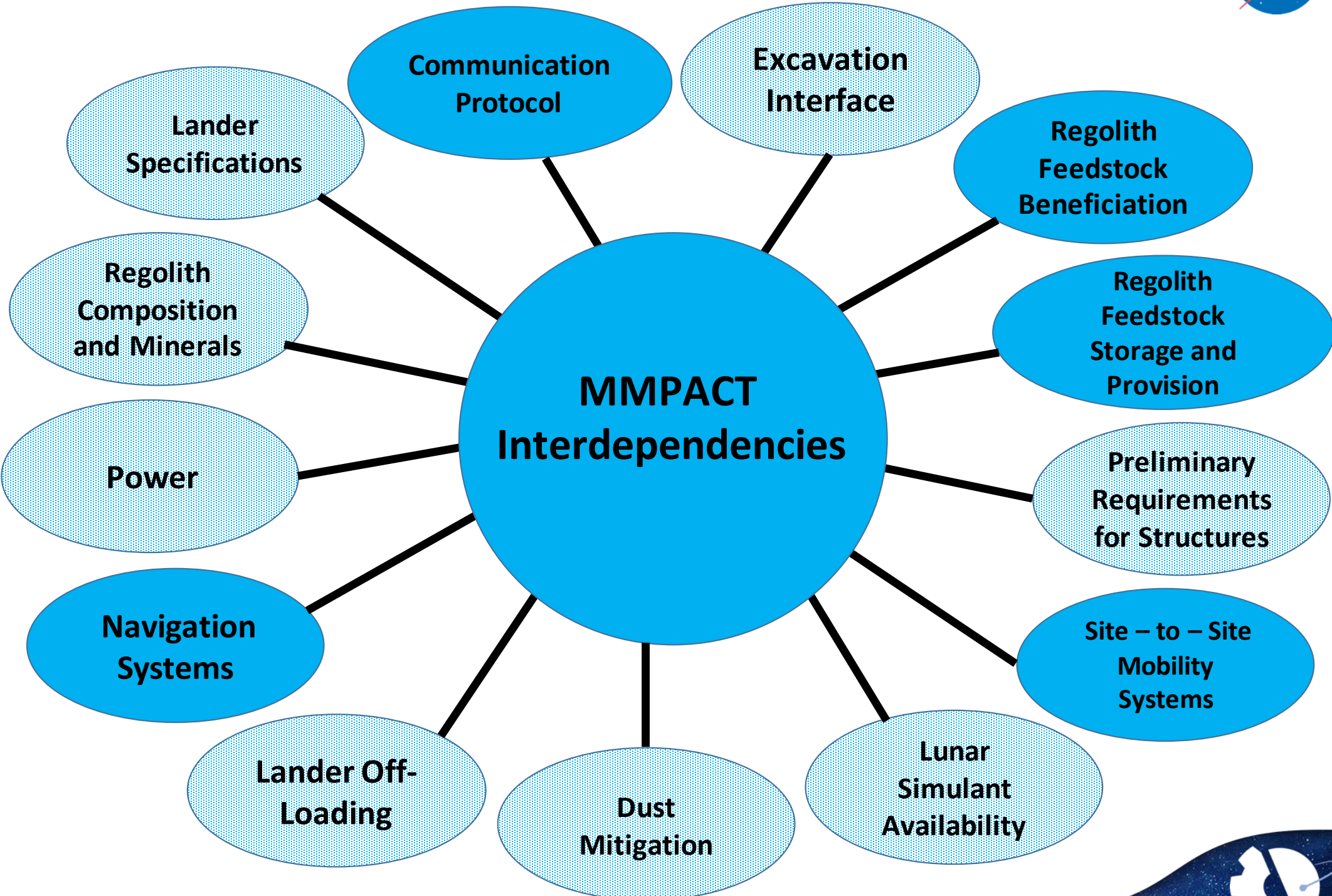


Common Key Functional Requirements Development

- Developed individual requirements for Earth-based and Lunar construction with SEArch+
- Identified Common Technology Development Interests with SEArch for Earth-based and Lunar Construction Capabilities (Venn Diagram)
- Followed similar approach with ICON and DoD organizations for SBIR Proposal
- Results yielded shared set of key functional requirements that would benefit the goals of NASA, ICON, DoD, and SEArch+
 - Long-distance communication, monitoring, and control
 - Increased autonomy/automation of operations
 - Increased transportability / mass reduction
 - Expanded environmental range
 - Design for field reparability
 - Dust mitigation
 - Shielding / Ballistic Protection
 - Job-site Mobility
 - Off-foundation construction / foundation delivery
 - Multi-material printing & related control systems
 - Improved user experience/ease of operation (i.e. reduced training load)
 - Software Design Platform



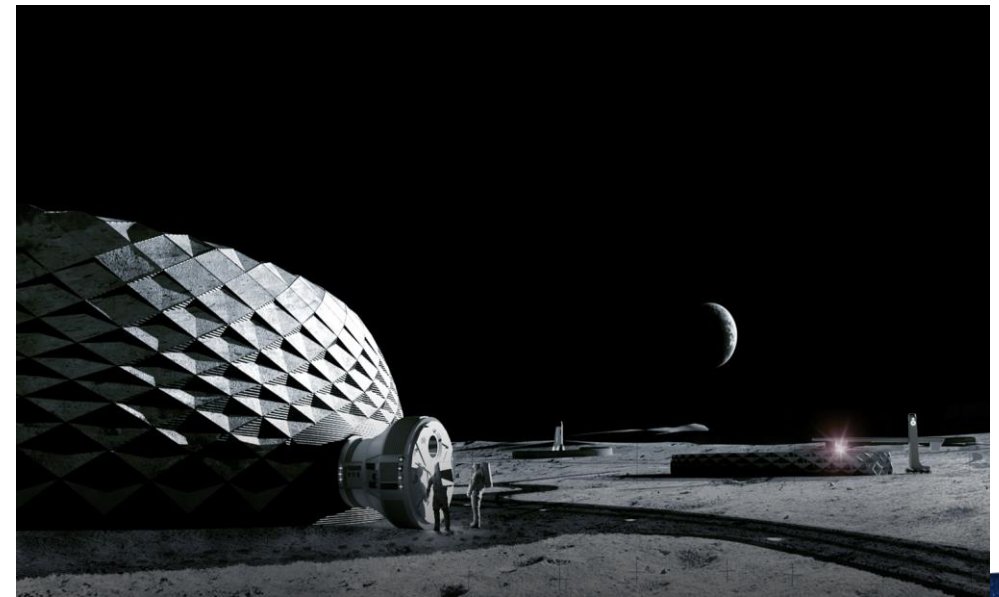
MMPACT Interdependencies



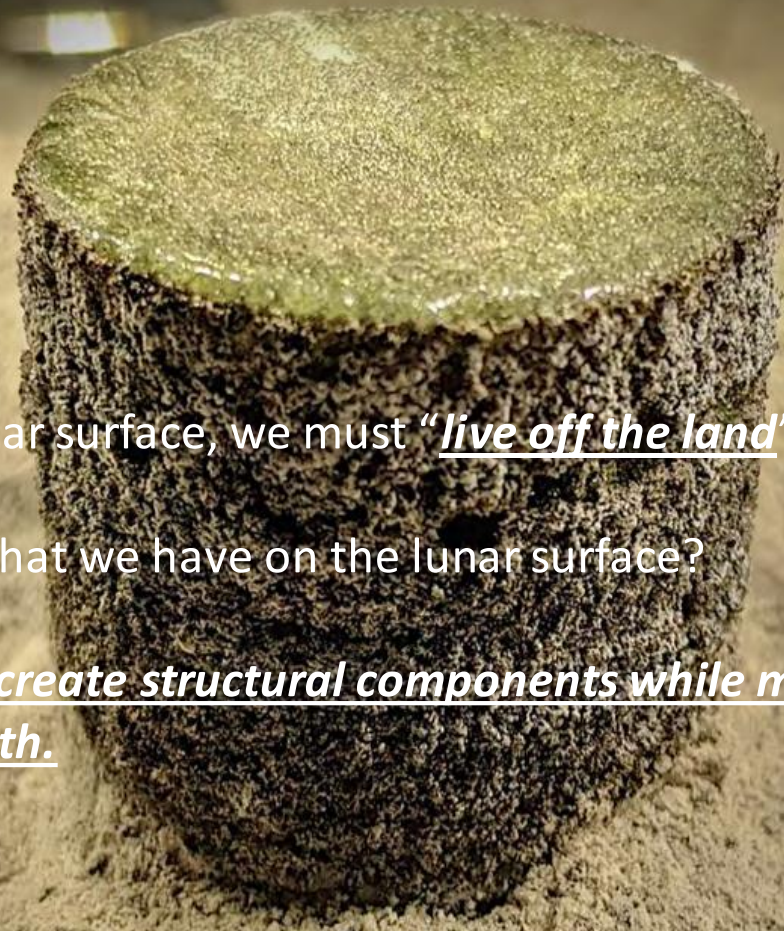


Architectural Concept Designs for Lunar Landing Pads and Habitats

- ICON engaged leading architectural firms to develop preliminary concepts for both Landing Pads and Habitats to inform engineering decisions for Olympus construction hardware design and development
- Space Exploration Architecture (SEArch+)
 - Landing Pad Concepts (primarily)
 - Design winners in two phases of NASA's Centennial Challenge for a 3D-Printed Habitat.
- Design Concept 100% Complete
- Concept design summaries were presented to NASA Space Technology Mission Directorate Leadership, and Principal Technologists in early December
- Bjarke Ingels Group (BIG)
 - Habitat Concepts (primarily)
 - UAE Mars Science City Design, Google Headquarters, 2 World Trade Center, Lego House...
- Design Concept 100% Complete

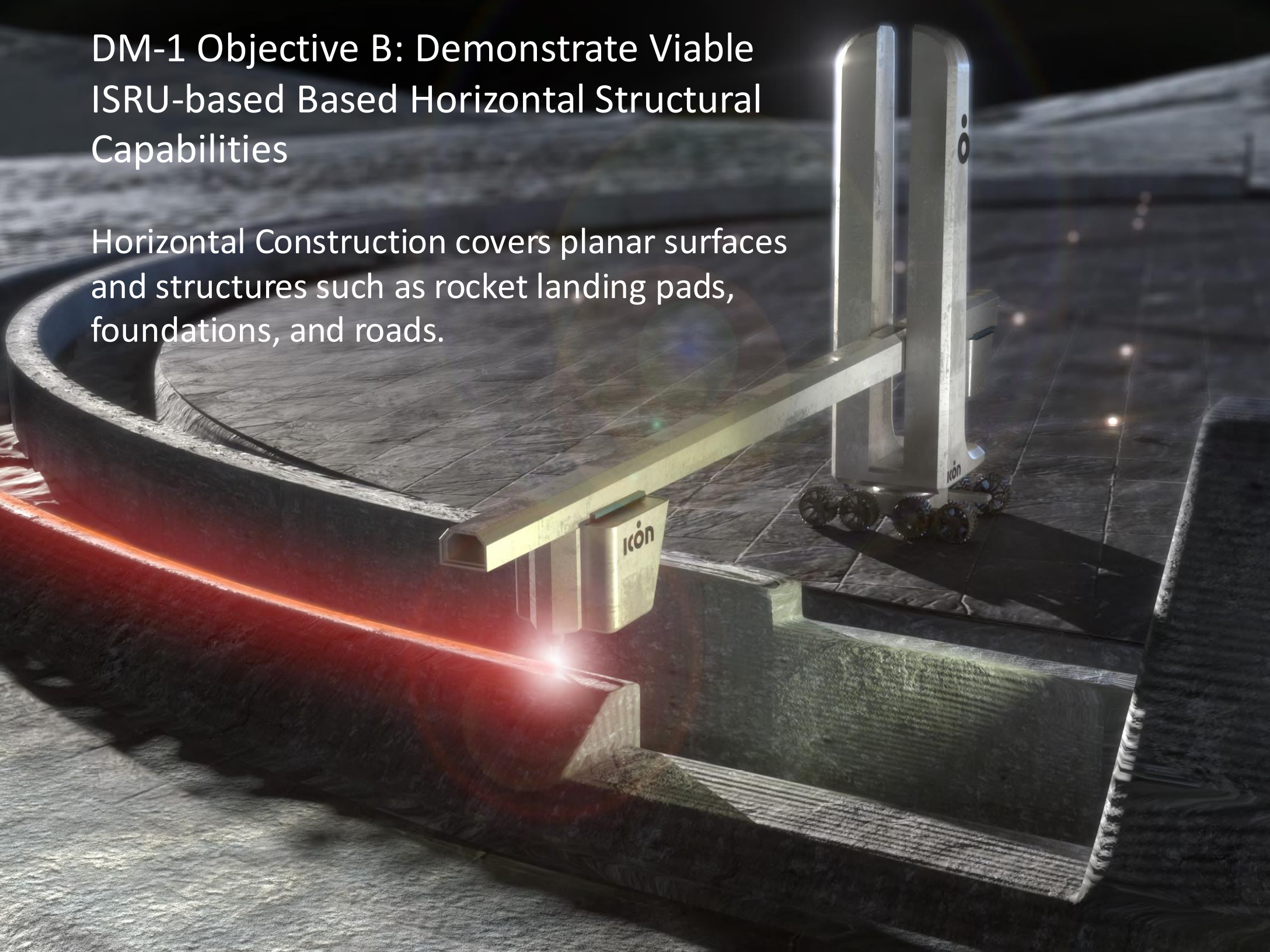


Demonstration Mission -1 (DM-1) Objective A: Demonstrate Viable ISRU-based Structural Capabilities

- In order to thrive on the lunar surface, we must “live off the land”.
 - Is it possible to work with what we have on the lunar surface?
 - *Our primary objective is to create structural components while minimizing the amount of materials brought from Earth.*
- 

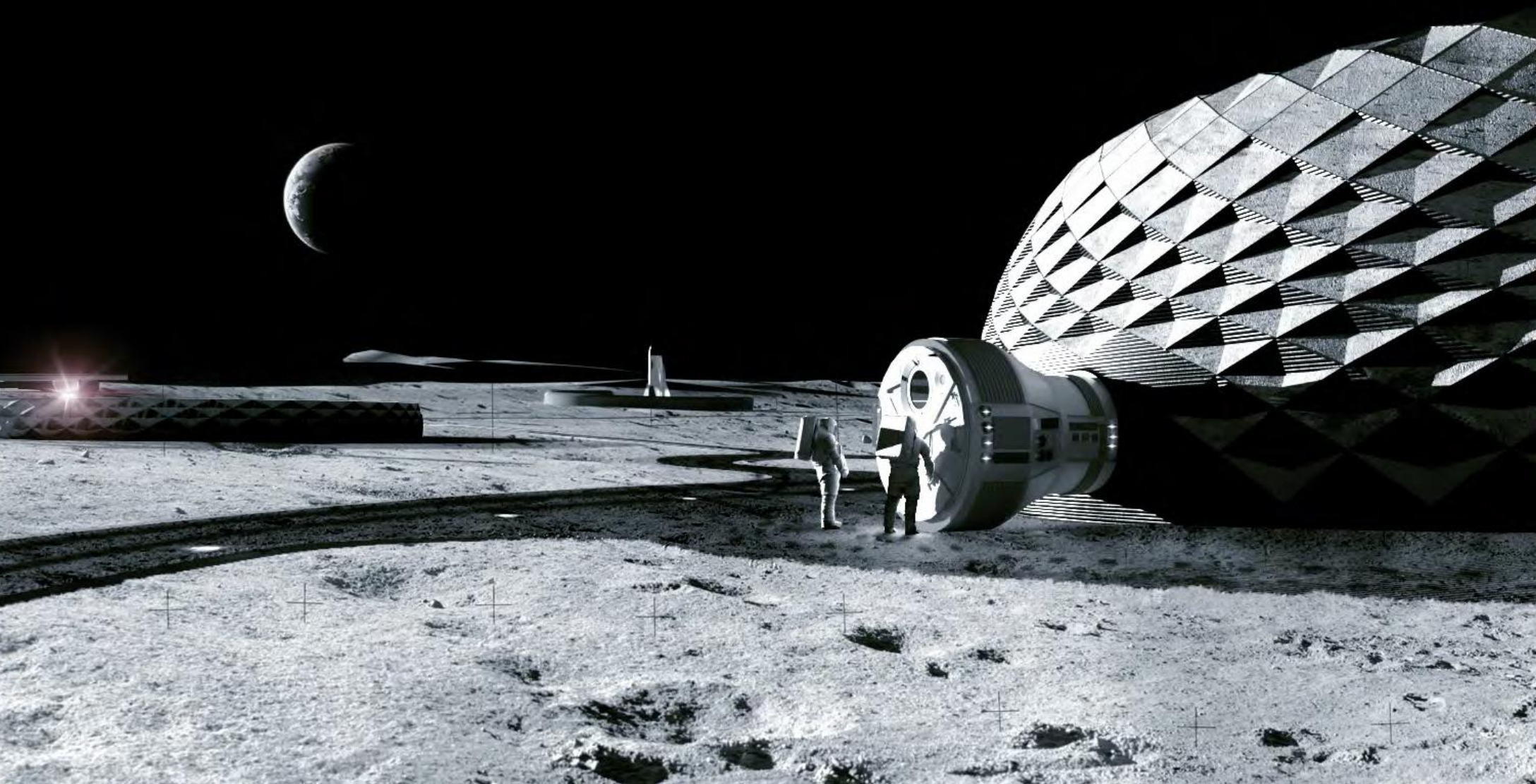
DM-1 Objective B: Demonstrate Viable ISRU-based Horizontal Structural Capabilities

Horizontal Construction covers planar surfaces and structures such as rocket landing pads, foundations, and roads.



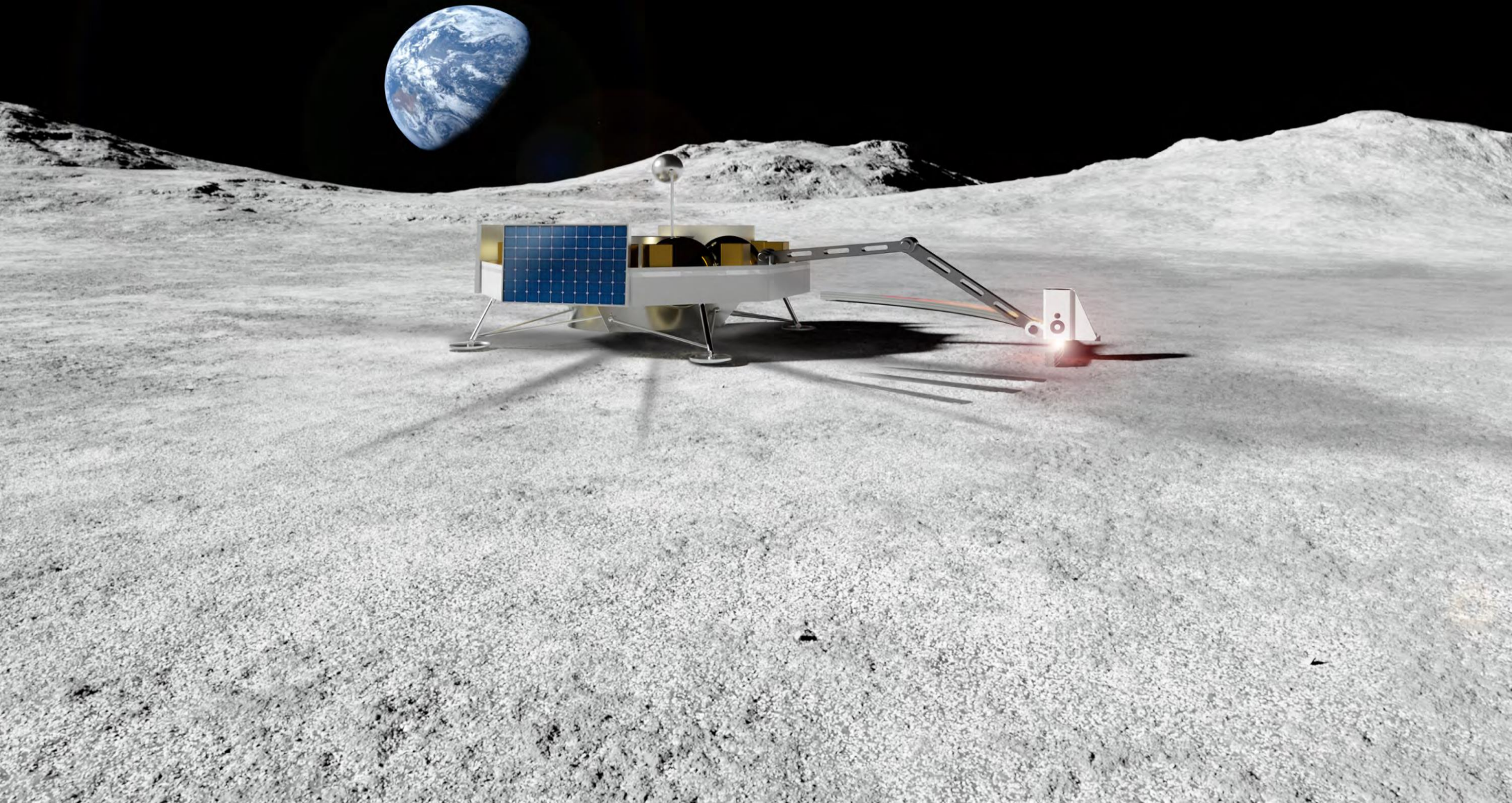
DM-1 Objective C: Demonstrate Viable ISRU-based Vertical Structural Capabilities

Vertical Construction covers volumetric structures such as habitats, garages, and protective berms.



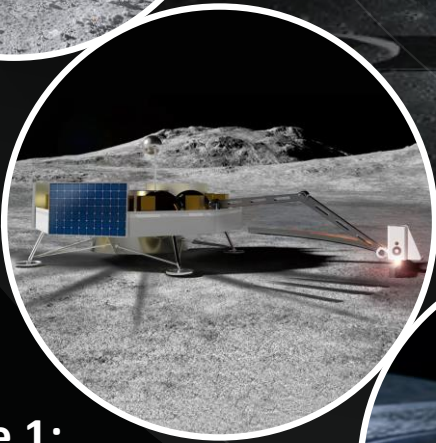
MMPACT Preliminary Concept DM-1

A demonstration mission that serves as a proof of concept for newly developed ISRU additive construction technology.





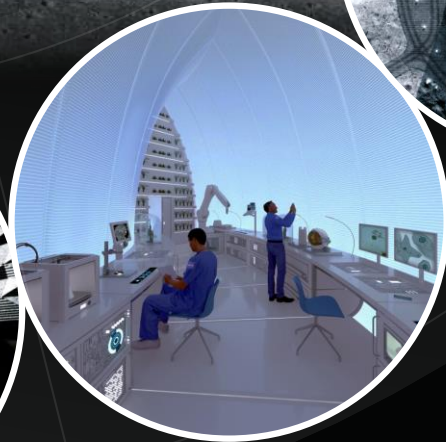
Lunar Construction Capability Development Roadmap



Phase 1: Develop & demonstrate excavation & construction capabilities for on-demand fabrication of critical lunar infrastructure such as landing pads, structures, habitats, roadways, blast walls, etc.



Phase 2: Establish lunar infrastructure construction capability with the initial base habitat design structures.



Phase 3: Build the lunar base according to master plan to support the planned population size of the first permanent settlement (lunar outpost).



Phase 4: Complete build-out of the lunar base per the master plan and add additional structures as strategic expansion needs change over time.





Technology Drives Exploration

